

# X-S DATA SHEET

Nail for fastening drywall track to steel





# X-S Nail for fastening drywall track to steel

#### **Product data**

#### **Dimensions**

X-S13 THP



X-S16 P8TH



#### Material specifications

Carbon steel shank:

X-S 16 P8 TH HRC 55.5 X-S13 THP/MX HRC 52.5 Zinc coating: 5–13 μm

Recommended fastening tools
DX 6 MX, DX 460 MX, DX 5 MX, DX 36,
DX 2, DX 351 MX, DX-E 72
DX 6 F8, DX 460 F8, DX 5 F8, DX 351 F8,



• See fastener program in the next pages.

## Approvals

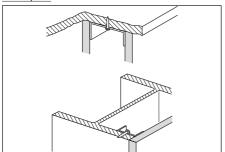
ICC (USA): X-S (ESR-1752)



Not all information presented in this product data sheet might be subject to approval / certificate content. Please refer to approval/certificate for further information.

## **Applications**

#### Examples



Drywall tracks to steel





#### Recommended resistance under tension and shear load





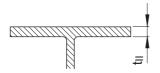
Steel 0.4 kN

#### Conditions:

- Redundancy (multiple fastening) must be provided
- All visible failures must be replaced

# **Application recommendation**

## Thickness of base material



Steel:

 $t_{\parallel} \ge 4 \text{ mm}$ 

#### Thickness of fastened material

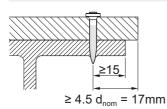
Wooden track:

 $t_i \le 24 \text{ mm}$ 

Metal track:

 $t_i \le 2 \text{ mm}$ 

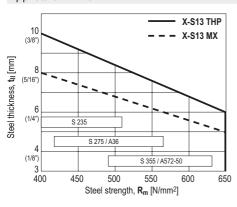
## Fastener positioning



Edge distance:

c ≥ 15 mm

## Application limits



DX 351



#### **Corrosion information**



- The intended use only comprises fastenings which are not directly exposed to external weather conditions or moist atmospheres.
- For more details, please refer to following technical document: Hilti Corrosion Handbook.

#### System recommendation



• For more details, please refer to the chapter **Accessories and consumables compatibility** in the Direct Fastening Technology Manual (DFTM).

Fastener selection						
	Application	Base material				
X-S 16	Metal track	Steel		increasing strength		
X-S 13	Metal track	Steel	4	asing ngth		

Cartridge re	commendation					
Base material		Cartridge color (tool power level)				
		Tool type:	Tool type:			
		DX 6 MX	DX 5 MX, DX 460 MX,			
			DX 351 MX			
		DX 6 F8	DX 5 F8, DX 460 F8,			
			DX 351 F8, DX 2			
		Cartridge type: 6.8/11 M	Cartridge type: 6.8/11 M			
S235 to S355	3 ≤ t <sub>II</sub> < 6 mm	titanium ■ (1-4)	green ■, yellow □			
	6 ≤ t <sub>II</sub> ≤ 10 mm	titanium ■ (3-6)	yellow <mark></mark> , red <b>■</b>			



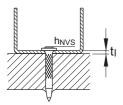
- Tool power level adjustment by setting tests on site.
- Start tool energy selection with lowest recommended tool power level.
- Correct according requirement from chapter quality assurance.



# **Quality assurance**

## Setting depth control

# Fastening to steel



 $X-S: h_{NVS} = 2-4 \text{ mm}$ 

# Fastener program

					Standard tools						
Fastener	Item no. Packs of 1000 nails	Item no. Packs of 100 nails	L <sub>s</sub>	d <sub>nom</sub>	DX 6 MX, DX 5 MX, DX 460 MX	DX 6 F8, DX 5 F8, DX 460 F8	DX 2, DX 36	DX E72	DX 351 MX	DX 351 F8	DX 35
X-S 13 THP	274061	274059	13 mm	3.7 mm							
X-S 16 P8 TH	388842		16 mm	3.7 mm							
X-S 13 MX	274062	274060	13 mm	3.7 mm							